

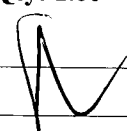
Work Order ID 132982

July-09-15 3:03:33 PM

132982

Page 1

Item ID: D315-670-011 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Bearpaw
 Start Date: 7/09/15 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 7/09/15 Req'd Qty: 2.00 ***2*** Customer:
 Reference: disassemble

Approvals: Process Plan:  Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D2432	Rev H

150	Pick Kit	0.00
-----	----------	------

150

Packaging	Memo	0.00
-----------	------	------

Packaging
 PULL FROM STOCK:
 2 X D315-670-011 B111560

DISASSEMBLE, AND RETURN ALL PARTS TO STOCK, USING ORIGINAL
 B/N'S

JUL 13 2015

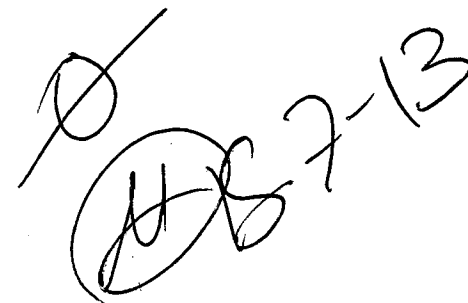
DAS
6
8-89

180	QC21- Final Inspection - Work Order Release	0.00
-----	---	------

180

QC	Memo	0.00
----	------	------

Quality Control



Picklist Print

July-09-15 3:03:32 PM

Page 1

Work Order ID: 132982

132982

Parent Item: D315-670-011

D315-670-011

Parent Item Name: Bearpaw

Start Date: 7/09/15

Required Date: 7/09/15

Start Qty: 2.00

Required Qty: 2.00

Comments:

IPP Rev:A New Issue 07-01-03 JLM
 IPP Rev:B 08-01-09 Added Step 2 JLM Verified By:EC
 IPP Rev:F 08-10-15 New Manufacturing Method JLM Verified
 By:EC IPP RevG: revise seq in route DD 10.01.13 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-17A *AN4-17A* Bolt		Purchased	No				Each	86.0000		-24			DAS 6 9-89
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST325A			86						
				M131800			86						
D2182B050 *D2182B050* Clamp Cushion Black 5.0 " Long 56410		Manufactured	No				Each	205.0000		-12			DAS 6 9-89
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST410			205						
				101827			16						
				108914			2						
				130762			1						
				134023			186						

**

127877

**

108914

Picklist Print

July-09-15 3:03:32 PM

Page 2

Work Order ID: 132982

132982

Parent Item: D315-670-011

D315-670-011

Parent Item Name: Bearpaw

Start Date: 7/09/15

Required Date: 7/09/15

Start Qty: 2.00

Required Qty: 2.00

D2274

Manufactured No

Each

145.0000

-24

D2274

Radius Block

110264

DAS

6
9-89

Location

Loc Qty

Loc Code

FG

12

86855

12

ST006

149

127579

11

128474

3

131031

135

ST012a

-16

131031

-16

DAS

6
9-89

D2432

Manufactured No

Each

3.0000

-4

D2432

Bearpaw 19" X 24"

110282

Location

Loc Qty

Loc Code

ST470

3

133973

3

D2438

Manufactured No

Each

76.0000

-12

D2438

Clamp

110276

Location

Loc Qty

Loc Code

ST542

76

128921

26

131052

50

DAS

6
9-89

Picklist Print

July-09-15 3:03:32 PM

Page 3

Work Order ID: 132982

132982

Parent Item: D315-670-011

D315-670-011

Parent Item Name: Bearpaw

Start Date: 7/09/15

Required Date: 7/09/15

Start Qty: 2.00

Required Qty: 2.00

D2529

Manufactured No

Each

238.0000

-24

D2529

108881

DAS

6

Washer

9-89

Location

Loc Qty

Loc Code

ST007

237

131945

237

ST008

1

128950

1

D315-670-011

Manufactured No

Each

2.0000

2

D315-670-011

DAS

6

Bearpaw

9-89

Location

Loc Qty

Loc Code

FG012

2

111560

1

112647

1

X 2

July-09-15 3:03:32 PM

Shop Packet Print

Page 3

Picklist Print

July-09-15 3:03:33 PM

Page 4

Work Order ID: 132982

Parent Item: D315-670-011

Parent Item Name: Bearpaw

132982

D315-670-011

Start Date: 7/09/15

Required Date: 7/09/15

Start Qty: 2.00

Required Qty: 2.00

MS21042L4

Purchased

No

Each

3,948.000

-24

MS21042L 4

Locknut

127376

DAS
6
9-89

Location

Loc Qty

Loc Code

FP001

2

m124231

2

GA

150

m127813

150

ST260a

3608

m130799

56

m131803

6

m132262

546

m132382

3000

ST305

188

m128300

16

m130388

7

m130922

97

m131618

12

m132123

56

NAS1149D0463J

Purchased

No

Each

4,273.000

-48

NAS1149D0463.J

WASHER

127693

DAS
6
9-89

Location

Loc Qty

Loc Code

GA

41

M129390

41

ST260a

1000

M132677

1000

ST269

3232

M128591

16

M129682

86

M130799

371

M132035

2602

M132317

157

July-09-15 3:03:33 PM

Shop Packet Print

Page 4

Picklist Print

January-17-14 12:54:40 PM

Page 2

Work Order ID: 111560

Parent Item: D315-670-011

Parent Item Name: Bearpaw

Start Date: 1/15/14

Required Date: 1/15/14

Start Qty: 3.00

Required Qty: 3.00

D2438

Clamp

Manufactured No

150 Each 34.0000

18

B110276

DAS
28
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

FG
87532
ST456
108855

4
4
30
30

DAS
28
9-89

D2529

Washer

Manufactured No

150 Each 259.0000

12

36

DAS
28
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST011
108881
109580

259
200
59

36X

DAS
28
9-89

MS21042L4

Locknut

Purchased No

150 Each 4,719.0000

12

36

DAS
28
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

GA
m126333
ST509
m127255
m127813
ST518
m127376

68
68
4000
2000
2000
651
651

DAS
28
9-89

NAS1149D0463J

WASHER

Purchased No

150 Each 7,408.0000

24

72

DAS
28
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST294
M127693
ST510a
M127813
M127904

3008
3008
4400
1400
3000

72X

DAS
28
9-89

January-17-14 12:54:40 PM

Shop Packet Print

Page 2